

Silicone Defoamer — INVINO 4311

Polyether-modified Polysiloxane Emulsion Defoamer

Overview

INVINO 4311 is a polyether-modified polysiloxane emulsion-type defoamer containing fumed silica. It features rapid foam-breaking, strong defoaming action, long-lasting foam-suppression properties, and balanced compatibility. Recommended for coatings, inks, leather, and related industries.

Product Characteristics

Type: Polyether-modified polysiloxane emulsion, containing fumed silica

Application Systems and Dosage

- Stir gently (low shear) before use
- The long-term efficacy of the defoamer depends on the system and should be tested in different formulations (testing at different temperatures is recommended)
- Dosage based on total formulation as supplied: 0.2–2.0%

Dilution

- Can be diluted with water
- Stability of diluted solution is limited
- Do not dilute the emulsion with organic solvents as it will affect stability

Physical and Chemical Properties

Property	Reference Value
Appearance	White, thixotropic liquid
Non-volatile content	ca. 11%
Solvent	Water

Packaging

- 30 KG/drum
- 200 KG/drum
- 1000 KG IBC

Storage Stability

When stored in the original unopened container at +4 to +40°C, the product has a shelf life of at least 12 months from the date of manufacture.

Our technical suggestions are based on data from many experiments and cannot represent a warranty of any kind as to their performance in other formulations. Customers must always verify our product's performance in their own systems. This technical data sheet replaces all previous issues.

Nanjing Invelychem Co., Ltd

2nd Floor of 3rd Building, No.18 Jialingjiang East Street,
Jianye District, Nanjing, China

Tel: 0086 15335157506 | Email: info@invelydefoamer.com